# **Specifications**

Drawing No.	UKY1C-H2-25AAA-00[43] 1/10
Issued Date.	2025/08/29

# TO:

Note: Part numbers may be revised in the event of any specifications change.

Not applicable for military, automotive, implantable medical use, and applications which may cause loss of life or assets.

1000 01 1110 01 400010.			
Product Name	Quartz Crystal		
Product Model	CX3225SB		
Frequency	20000 kHz		
Customer Part Number	-		
Customer Specification Number	-		
KYOCERA Part Number	CX3225SB20000D0GLLCC		
Remarks Pb-Free, RoHS Compliant, MSL 1			

## **Customer Acceptance**

Accept Signature	Approved Date	
	Department	
	Person in charge	

# Seller KYOCERA Corporation

Corporate Electronic Components Group Electronic Components Sales Division

6 Takeda Tobadono-cho, Fushimi-ku, Kyoto

612-8501 Japan

TEL. No. 075-604-3500 FAX. No. 075-604-3501

## Manufacturer

Corporate Electronic Components Group Electronic Devices Division

Design Department	Quality	Approved by	Checked by	Checked by	Issued by
	Assurance				

KYOCERA Corporation					
Crystal Components Application Engineering Section 2					
Electronic Devices Division	-	-	-	-	-
Cornorate Electronic Components Groun					

Drawing No.

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# **Revision History**

Rev.No.	Description of revise	Date	Approved by	Checked by	Issued by
00	First Edition	2025/08/29	-	1	1

#### 1. APPLICATION

This specification sheet is applied to quartz crystal "CX3225SB20000D0GLLCC"

# 2. KYOCERA PART NUMBER

CX3225SB20000D0GLLCC

#### 3. RATINGS

Items	SYMB.	Rating	Unit	Remarks
Operating Temperature	Topr	-30 to +85	°C	
Storage Temperature range	Tstg	-40 to +85	°C	

#### 4. CHARACTERISTICS

#### **ELECTRICAL CHARACTERISTICS**

Items		Electrical Specification			Test Condition	Remarks	
	SYMB.	Min	Тур.	Max	Unit		
Mode of Vibration		F	undament	al			
Nominal Frequency	F0		20		MHz		
Nominal Temperature	T <sub>NOM</sub>		+25		°C		
Load Capacitance	CL		8		pF		
Frequency Tolerance	df/F	-15		+15		+25±3°C	by Measurement Conditions
Frequency	df/F	-20		+20		-30 to +85 °C	Based on an
Temperature characteristics					PPM		oscillation frequency at + 25 °C
Frequency Aging Rate		-1.0		+1.0		1 <sup>st</sup> year	+25±3°C
Equivalent Series	ESR			50	Ω		by Measurement
Resistance							Conditions
Drive Level	Pd	0.01		100	μW		
Insulation Resistance	IR	500			ΜΩ	100V (DC)	

# 5. Measurement Condition

5.1 Frequency measurement

Measuring instrument : IEC PI-Network Test Fixture

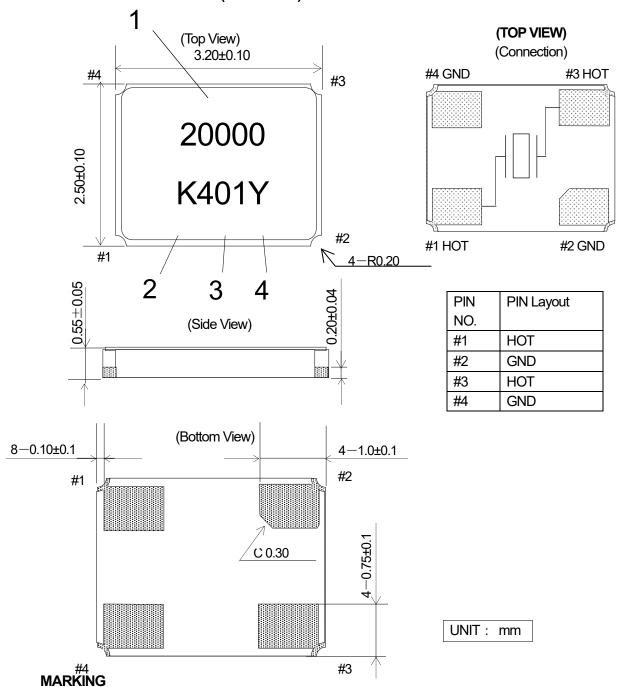
Load Capacitance : 8pF
Drive Level : 10µW

5.2 Equivalent series resistance (ESR) measurement

Measuring instrument : IEC PI-Network Test Fixture

Load Capacitance : Series
Drive Level : 10µW

# 6. APPEARANCES, PHYSICAL DIMENSION OUTLINE DIMENSION (not to scale)



- 1 Nominal Frequency Move the number of maximum indication beams of the frequency to five digits, and omit less than kHz.
- 2 Identification [K] mark is surely 1Pin direction.
- 3 Date Code Year...LAST 1 DIGIT of YEAR AND WEEK

 $(Ex)Jan, 01, 2024 \rightarrow 401$ 

4 Manufacturing Location

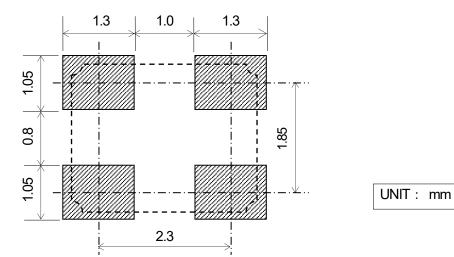
Y...Japan (Yamagata) Z...Japan (Shiga Yohkaichi)

## **%**The font of marking is reference.

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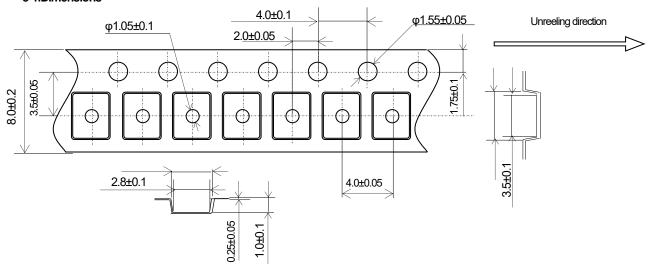
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# 7. RECOMMENDED LAND PATTERN (not to scale)

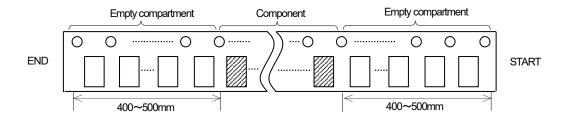


#### **8.TAPING & REEL**

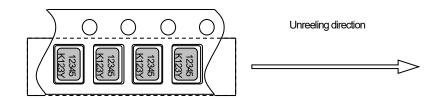
#### 8-1.Dimensions



#### 8-2.Leader and trailer tape

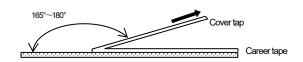


#### 8-3. Direction (The direction shall be seen from the top cover tape side)



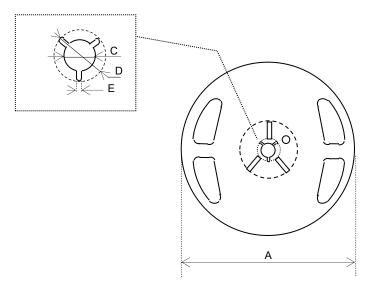
#### 8-4. Specification

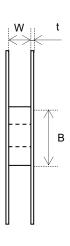
- 1. Material of the carrier tape is either polystyrene or A-PET (ESD).
- 2. Material of the cover tape is PET/PE (ESD).
- 3. The seal tape shall not cover the sprocket holes and not protrude from the carrier tape.
- 4. Tensile strength of carrier tape: 10N or more.
- 5. The R of the corner of each cavity is 0.2RMAX.
- 6. The alignment between centers of the cavity and sprocket hole shall be 0.05mm or less.
- 7. The orientation shall be checked from the top cover tape side as shown in 8-3.
- 8. Peeling force of cover tape: 0.1 to 1.0N.
- 9. The component will fall out naturally when cover tape is removed and set upside down.



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## 8-5.Reel Specification





In the case of  $\Phi$ 180 Reel (3,000 pcs max, every 1,000 pcs)

Symbol	Α	В	С	D
Dimension	φ180 +0/-3	φ60 +1/-0	φ13±0.2	φ21±0.8
Symbol	E	W	t	
Dimension	2.0±0.5	9±1	2.0±0.5	

(Unit: mm)

In the case of Φ330 Reel (10,000 pcs max, every 1,000 pcs)

(,) .,,							
Symbol	Α	В	С	D			
Dimension	φ330±2.0	φ100±1.0	φ13±0.2	φ21±0.8			
Symbol	E	W	t				
Dimension	2.0±0.5	9.5±0.5	2.2±0.1				

(Unit: mm)

#### 9. Environmental requirements

After following test, frequency shall not change more than  $\pm 10 \times 10^{-6}$  And CI,  $\pm 20\%$  or  $5\Omega$  of large value.

9.1 Resistance to Shock Test condition

Natural dropped from height 100cm onto hard wood

board in 3 times

9.2 Resistance to Vibration Test condition

frequency : 10 - 55 - 10 Hz

Amplitude : 1.5mm

Cycle time : 15 minutes

Direction : X,Y,Z (3direction),2 h each.

9.3 Resistance to Heat Test condition

The quartz crystal unit shall be stored at a

temperature of +85±2°C for 500 h.

Then it shall be subjected to standard atmospheric conditions for 1 h ,after whichi measurement shall

be made.

9.4 Resistance to Cold Test condition

The quartz crystal unit shall be stored at a

temperature of -40±2°C for 500 h.

Then it shall be subjected to standard atmospheric conditions for 1 h ,after whichi measurement shall

be made.

9.5 Thermal Shock Test condition

The quartz crystal unit shall be subjected to 500 succesive change of temperature cycles, each as shown in table below, Then it shall be subjected to standard atmospheric conditions for 1h, after

which measurements shall be made.

Cycle : -40±2°C (30min.)to +25±2°C (5min.)

to +85±2°C (30min.)to +25±2°C (5min.)

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#### 9.6 Resistance to Moisture

#### Test condition

The quartz crystal unit shall be stored at a temperature of +60±2°C wich relative humidity of 90% to 95% for 240 h. Then it shall be subjected to standard atmospheric conditions for 1h, after which measurements shall be made

#### 9.7 Soldering condition

#### 1.) Material of solder

Kind ... lead free solder paste Melting point ... +220±5°C

2.) Reflow temp.profile

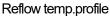
	Temp [°C]	Time[sec]
Preheating	+150 to +180	150 (typ.)
Peak	+260±5	10 (max.)
Total	_	300 (max.)

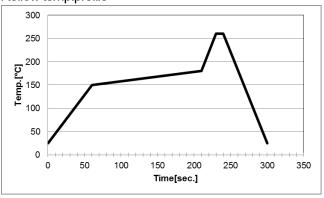
3.) Hand Soldering

+350°C 3 sec MAX

4.) Reflow Times

2 times

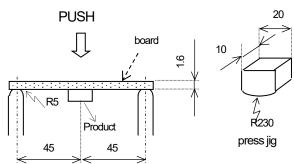




# 9.8 Intensity for bending in circuit board

Solder this product in center of the circuit board of 40mm×100mm, and add the deflection of 3mm as the bottom figure.

Test board: t=1.6mm



UNIT: mm

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#### 10. Cautions for use

#### (1)Soldering upon mounting

There is a possibility to influence product characteristics when Solder paste or conductive glue comes in contact with product lid or surface.

#### (2)When using mounting machine

Please minimize the shock when using mounting machine to avoid any excess stress to the product.

#### (3)Conformity of a circuit

We strongly recommend to make sure that Negative resistance (Gain) of IC is designed to be 5 times the ESR (Equivalent Series Resistance) of crystal unit.

#### 11. Storage conditions

Please store product in below conditions, and use within 6 months.

Temperature +18 to +30°C, and Humidity of 20 to 70 % in the packaging condition.

# 12. Manufacturing location

Kyocera Corporation Yamagata Higashine Plant / Japan (Yamagata)

Kyocera Corporation Shiga Yohkaichi Plant / Japan (Shiga)

### 13. Quality Assurance

To be guaranteed by Kyocera Corporation Yamagata Higashine Plant Quality Assurance Division

# 14. Quality guarantee

In case when Kyocera Corporation rooted failure occurred within 1 year after its delivery, substitute product will be arranged based on discussion. Quality guarantee of product after 1 year of its delivery is waivered.

#### 15. Others

In case of any questions or opinions regarding the Specification, please have it in written manner within 45 days after issued date.