

梱包仕様 PACKING SPECIFICATION		Series 6 2 9 8 ASSEMBLY OF EMBOSSED TAPE		NO. 305-03-932		REV A		(1/2)																																																																							
1. 適用範囲 本仕様書は、6 2 9 8 シリーズ コネクタ組立製品のエンボステープ梱包に適用する。 2. 対象製品型番 2 / 2 頁参照 3. 梱包副資材 2 / 2 頁参照 4. 梱包方法 (1) エンボステープ梱包 ①エンボステープポケットへ製品をエンボス Assy's 図に表記された向きに1 個ずつ詰め、トップテープを上面にヒートシーリングしてリールに巻き取る。 ②リール巻き仕様 図のようにエンボステープの巻き始め 2 0 0 mm をダミーとして巻き取り芯に粘着テープで止める。 製品を 5,0 0 0 個実装した後、更に巻き終わり 4 0 0 mm 以上のダミー部を設ける。 最後にエンボステープを図の様に粘着テープ止めし、現品票を貼付する。 (2) 外装箱梱包 ①製品を詰めたリールを外装箱に段重ねに収納する。 ②上部空間には緩衝材を詰める。 ③外装箱の封は市販粘着テープで行う。 ④現品票を側面に貼付する。 現品票記入項目 対象型番 ロット番号 数量 <tr><td colspan="5"> 1. Scope This specifies embossed packaging for assembly of connector of series 6298 . 2. Part number of applicable products (See page2/2) 3. Packaging material (See page 2/2) 4. Packaging method (1) Packaging of embossed tape (Fig.1) ①Put a connector into the pocket, seal the top tape, and reel it. ②Fix the start of the top tape with an adhesive tape. Let the start of the embossed tape 200mm be no components Put 5,000pcs.connectors into the pocket. Let the end of the embossed tape 400mm be no components. Fix the end of the tape with an adhesive tape as shown in (Fig.2) and stick a slip. (2) Packaging of outer carton (Fig. 2) ①Pack reels with connectors packaged in an outer carton. ②Place an air packing on the top reels. ③Fix the outer carton with an adhesive tape sold in the market. ④Stick a slip on the side face. ☆A slip shall be filled in the part number, lot number and Q'ty. </td></tr> <tr><td colspan="2">REV.</td><td colspan="2">CONTENTS</td><td colspan="2">EDN/DCN</td><td colspan="2">DATE</td><td colspan="2">ISSUE</td><td colspan="2">CHECKED</td><td colspan="2">APPROVED</td></tr> <tr><td colspan="2">O</td><td colspan="2">INITIAL VERSION</td><td colspan="2">EDN-131</td><td colspan="2">12/02/20</td><td colspan="2">Y,Nakamura</td><td colspan="2">H,Suzuki</td><td colspan="2">T,Nonomura</td></tr> <tr><td colspan="2">A</td><td colspan="2">Model number addition</td><td colspan="2">DCN-461</td><td colspan="2">15/05/12</td><td colspan="2">Y,Nakamura</td><td colspan="2">M,Seki</td><td colspan="2">Y,Hara</td></tr> <tr><td colspan="2"></td><td colspan="2"></td><td colspan="2"></td><td colspan="2"></td><td colspan="2"></td><td colspan="2"></td><td colspan="2"></td></tr> <tr><td colspan="2"></td><td colspan="2"></td><td colspan="2"></td><td colspan="2"></td><td colspan="2"></td><td colspan="2"></td><td colspan="2"></td></tr>					1. Scope This specifies embossed packaging for assembly of connector of series 6298 . 2. Part number of applicable products (See page2/2) 3. Packaging material (See page 2/2) 4. Packaging method (1) Packaging of embossed tape (Fig.1) ①Put a connector into the pocket, seal the top tape, and reel it. ②Fix the start of the top tape with an adhesive tape. Let the start of the embossed tape 200mm be no components Put 5,000pcs.connectors into the pocket. Let the end of the embossed tape 400mm be no components. Fix the end of the tape with an adhesive tape as shown in (Fig.2) and stick a slip. (2) Packaging of outer carton (Fig. 2) ①Pack reels with connectors packaged in an outer carton. ②Place an air packing on the top reels. ③Fix the outer carton with an adhesive tape sold in the market. ④Stick a slip on the side face. ☆A slip shall be filled in the part number, lot number and Q'ty.					REV.		CONTENTS		EDN/DCN		DATE		ISSUE		CHECKED		APPROVED		O		INITIAL VERSION		EDN-131		12/02/20		Y,Nakamura		H,Suzuki		T,Nonomura		A		Model number addition		DCN-461		15/05/12		Y,Nakamura		M,Seki		Y,Hara																													
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2.対象型番 P/N	3.梱包副資材 PACKAGING MATERIAL					4.梱包収納数 Q'ty					
	PACKAGING MATERIAL		P/N		Size		極数 Pos.	リール Reel	箱 小 PAC. S	箱 大 PAC.L	
	Embossed tape of 16mm wide		98 6298 1** 000 000		16mm 8Pitch		3~9P(16W)	5,000	35,000	65,000	
	Top tape of 16mm wide		95 9300 0018 60 011		T0.06×13.3mm wide						
	Emboss reel of 16mm wide		95 9300 0018 40 122		φ 330 : 21.5mm wide						
	Outer carton (Small)		95 9300 0018 20 052		335×335×H165						
		Outer carton (Large)		95 9300 0018 20 096		335×335×H296					

Fig 1

リール Reel

粘着テープ
Fix by adhesive tape

トップテープ
Top tape

インボステープ
Embossed tape

200mm⁻⁰

5,000.pcs

400mm⁻⁰

End

空部
No components

コネクタ装着部
Connector packaged

空部リターン部
No components

現品票
Slip

製品型番	Part number
製造ロット番号	Lot number
数量	Q'ty/reel

Fig 2

粘着テープ
Adhesive tape

Fig 3

粘着テープ
Adhesive tape

外装箱
Outer carton

現品票
Slip

製品型番	Part number
製造ロット番号	Lot number
数量	Q'ty/o.pack