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| 梱包仕様 PACKING SPECIFICATION                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |  | Series 5 6 5 0 ASSEMBLY OF EMBOSSED TAPE |         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | NO. 305-03-786 | REV 0   | (1/2)    |
| <div>1. 適用範囲<br/>本仕様書は、5 6 5 0 シリーズ コネクター組立製品のエンボステープ梱包に適用する。</div> <div>2. 対象製品型番 2 / 2 項参照</div> <div>3. 梱包副資材 2 / 2 項参照</div> <div>4. 梱包方法</div> <div>(1) エンボステープ梱包<div>①エンボステープポケットへ製品をエンボス Assy's 図に表記された向きに 1 個ずつ詰め、トップテープを上面にヒートシーリングしてリールに巻き取る。</div><div>②リール巻き仕様<br/>図のようにエンボステープの巻き始め 2 0 0 mm をダミーとして巻き取り芯に粘着テープで止める。<br/>製品を 5 0 0 個実装した後、更に巻き終わり 4 0 0 mm 以上のダミー部を設ける。<br/>最後にエンボステープを図の様に粘着テープ止めし、現品票を貼付する。</div></div> <div>(2) 外装箱梱包<div>①外装箱の底にエアーキャップを敷いた後、製品を詰めたリールを外装箱に段重ねに収納する。</div><div>②上部空間には緩衝材を充填する。</div><div>③外装箱の封は市販粘着テープで行う。</div><div>④現品票を側面に貼付する。</div><div><div>現品票記入項目</div><div>製品型番<br/>製品ロット番号<br/>数量</div></div></div> |  |                                          |         | <div>1. Scope<br/>This specifies embossed packaging for assembly of connector of series 5650.</div> <div>2. Part number of applicable products (See page 2/2)</div> <div>3. Packaging material (See page 2/2)</div> <div>4. Packaging method</div> <div>(1) Packaging of embossed tape (Fig.1)<div>①Put a connector into the pocket, seal the top tape, and reel it.</div><div>②Fix the start of the top tape with an adhesive tape.<br/>Let the start of the embossed tape 200mm be no components<br/>Put 500pcs. connectors into the pocket.<br/>Let the end of the embossed tape 400mm be no components.<br/>Fix the end of the tape with an adhesive tape as shown in (Fig.2) and stick a slip.</div></div> <div>(2) Packaging of outer carton (Fig. 2)<div>①Place an air packing in the bottom of outer carton and pack reels with connectors packaged in it.</div><div>②Place an air packing replete on the top reels.</div><div>③Fix the outer carton with an adhesive tape sold in the market.</div><div>④Stick a slip on the side face.</div><div>☆A slip shall be filled in the part number, lot number and Q'ty.</div></div> |                |         |          |
| REV.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |  | CONTENTS                                 | EDN/DCN | DATE                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | ISSUE          | CHECKED | APPROVED |
| O                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |  | INITIAL VERSION                          | EDN-018 | 08/01/17                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                |         |          |
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305-03-786

| 梱包仕様 PACKING SPECIFICATION |                                   | Series 5 6 5 0 ASSEMBLY OF EMBOSSED TAPE |                     |                     | NO. 305-03-786 |               | REV 0         | (2/2) |
|----------------------------|-----------------------------------|------------------------------------------|---------------------|---------------------|----------------|---------------|---------------|-------|
| 2.対象型番<br><br>P/N          | 3.梱包副資材<br><br>PACKAGING MATERIAL |                                          |                     | 4.梱包収納数<br><br>Q'ty |                |               |               |       |
|                            | PACKAGING MATERIAL                | P/N                                      | Size                | 極数<br>Pos.          | リール<br>Reel    | 箱 小<br>PAC. S | 箱 大<br>PAC. L |       |
|                            | 24 5650 022 00* 8** +             | Embossed tape of 56mm wide               | 98 5650 022 200 000 | 16Pitch             | 22P(56W)       | 500           | 1,000         | 2,000 |
|                            |                                   | Top tape of 56mm wide                    | 95 9300 0018 60 015 | T0.06×50.5mm wide   |                |               |               |       |
|                            |                                   | Emboss reel of 56mm wide                 | 95 9300 0018 40 136 | φ 380 : 57.5mm wide |                |               |               |       |
|                            |                                   | Outer carton (Small)                     | 95 9300 0018 20 114 | 385×385×H125        |                |               |               |       |
|                            |                                   | Outer carton (Large)                     | 95 9300 0018 20 115 | 385×385×H250        |                |               |               |       |

Fig 1

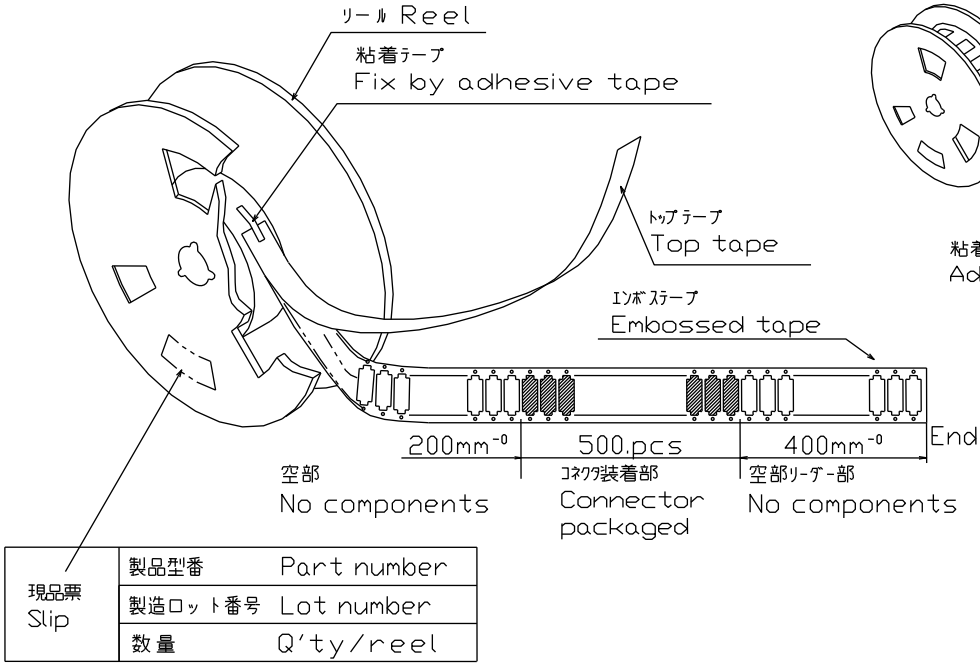


Fig 2



Fig 3

