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| 梱包仕様 PACKING SPECIFICATION                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Series 6893 ASSEMBLY OF EMBOSSED TAPE | NO. 305-03-6893-001 | REV C | (1/2) |
| <div><div><div><div>1. 適用範囲</div><div>本仕様書は、6893シリーズ(RAタイプ)コネクタ組立製品のエンボステープ梱包に適用する。</div><div>2. 対象製品型番 2／2 頁参照</div><div>3. 梱包副資材 2／2 頁参照</div><div>4. 梱包方法</div><div><div>(1) エンボステープ梱包</div><div><div>①エンボステープポケットへ製品をエンボス ASSY 図の向きに 1 個ずつ詰め、トップテープを上面にヒートシーリングしてリールに巻き取る。</div><div>②リール巻き仕様</div><div>図のようにエンボステープの巻き始め 200mm をダミーとして巻き取り芯に粘着テープで止める。</div><div>製品を 2,000 個実装した後、更に巻き終わり 400mm 以上のダミー部を設ける。</div><div>最後にエンボステープを図の様に粘着テープ止めし現品票を貼付する。</div></div><div><div>(2) 外装箱梱包</div><div><div>①製品を詰めたリールを外装箱に段重ねに収納する。</div><div>②上部空間には緩衝材を詰める。</div><div>③外装箱の封は市販粘着テープで行う。</div><div>④現品票を側面に貼付する。</div></div></div><div>現品票記入項目 対象型番<br/>ロット番号<br/>数量</div></div><div><div><div>1. Scope</div><div>This specifies embossed packaging for assembly of connector of series 6893 (RA Type) .</div><div>2. Part number of applicable products (See page2/2)</div><div>3. Packaging material (See page 2/2)</div><div>4. Packaging method</div><div><div>(1) Packaging of embossed tape (Fig.1)</div><div><div>①Put a connector into the pocket, seal the top tape, and reel it.</div><div>②Fix the start of the top tape with an adhesive tape.</div><div>Let the start of the embossed tape 200mm be no components</div><div>Put 2,000pcs.connectors into the pocket.</div><div>Let the end of the embossed tape 400mm be no components.</div><div>Fix the end of the tape with an adhesive tape as shown in (Fig.2) and stick a slip.</div></div><div><div>(2) Packaging of outer carton (Fig. 2)</div><div><div>①Pack reels with connectors packaged in an outer carton.</div><div>②Place an air packing on the top reels.</div><div>③Fix the outer carton with an adhesive tape sold in the market.</div><div>④Stick a slip on the side face.</div></div></div><div>☆A slip shall be filled in the part number, lot number and Q'ty.</div></div></div></div></div></div></div> |                                       |                     |       |       |

|      |                      |          |            |          |         |          |
|------|----------------------|----------|------------|----------|---------|----------|
| REV. | CONTENTS             | EDN/DCN  | DATE       | ISSUE    | CHECKED | APPROVED |
| O    | INITIAL VERSION      | EDN22341 | 2022/12/19 | A.MURATA | T.HATA  | FIKEGAMI |
| A    | ADD NOTE OF LABEL    | DCN23175 | 2023/04/25 | A.MURATA | T.HATA  | FIKEGAMI |
| B    | DELETE NOTE OF LABEL | DCN24012 | 2024/01/12 | A.MURATA | T.HATA  | FIKEGAMI |
| C    | CORRECTION           | DCN24283 | 2024/04/12 | A.MURATA | T.HATA  | S.MORITA |

KYOCERA Corporation

305-03-6893-001

| 梱包仕様 PACKING SPECIFICATION |                                     | Series 6 8 9 3 ASSEMBLY OF EMBOSSED TAPE |                          | NO. 305-03-6893-001 |             | REV C         | (2/2)         |
|----------------------------|-------------------------------------|------------------------------------------|--------------------------|---------------------|-------------|---------------|---------------|
| 2.対象型番<br>P/N              | 3.梱包副資材<br>PACKAGING MATERIAL       | P/N                                      | Size                     | Q'ty<br>Pos.        | リール<br>Reel | 箱 小<br>PAC. S | 箱 大<br>PAC. L |
| 04 6893 6XX 000 846 + X    | Embossed tape of 24/32/44/56mm wide | 98 6893 0XX 000 000                      | 12Pitch                  | 10~20p(24W)         | 2,000       | 8,000         | 16,000        |
|                            | Top tape of 24/32mm wide            | 95 9300 0018 60 032/033                  | T0.06×21.3/26.5mm wide   | 25~30p(32W)         | 2,000       | 6,000         | 12,000        |
|                            | Top tape of 44/56mm wide            | 95 9300 0018 60 034/035                  | T0.06×38.5/50.5mm wide   | 35~55p(44W)         | 2,000       | 4,000         | 8,000         |
|                            | Emboss reel of 24/32mm wide         | 95 9300 0018 40 133/134                  | φ 380 : 29.5/37.5mm wide | 60p(56W)            | 2,000       | 2,000         | 6,000         |
|                            | Emboss reel of 44/56mm wide         | 95 9300 0018 40 135/136                  | φ 380 : 49.5/61.5mm wide |                     |             |               |               |
|                            | Outer carton (Small)                | 95 9300 0018 20 114                      | 385×385×H125             |                     |             |               |               |
|                            | Outer carton (Large)                | 95 9300 0018 20 115                      | 385×385×H250             |                     |             |               |               |

Fig 1

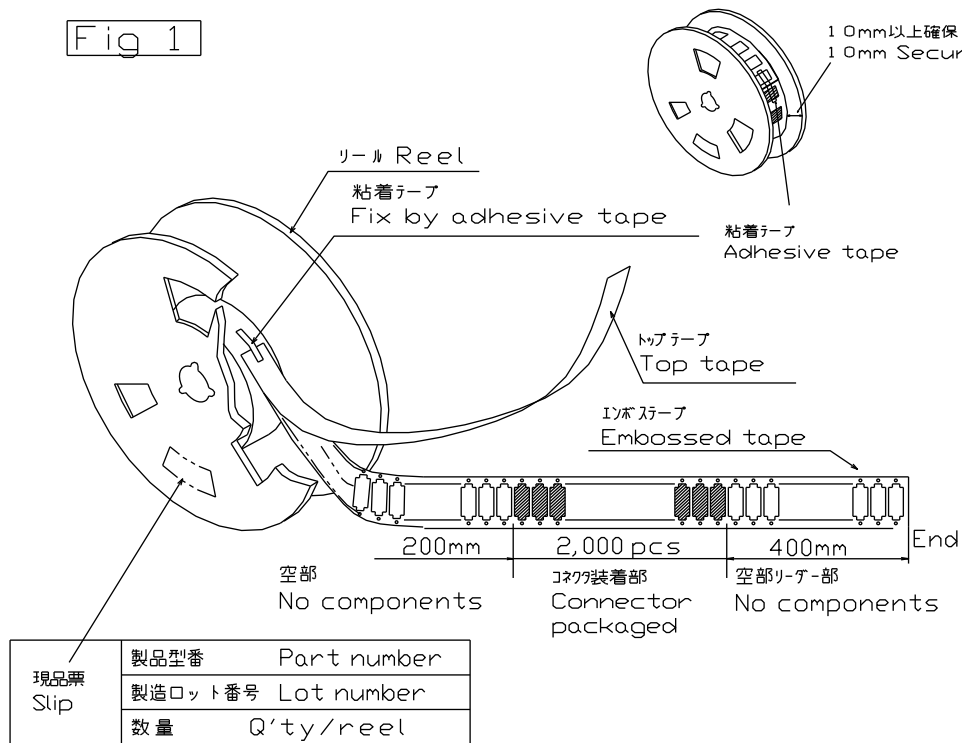


Fig 2

